

Ship Jan 16

Work Order ID 78089

78089

Page 1

December-28-11 3:30:19 PM

Item ID: D206-781-551KGY

Accept

N900040100

Setup Start *NS1*

Revision ID:

Stop *NS2*

Item Name: Vertical Tunnel-Grey

Start Date: 28/12/2011 Start Qty: 1.00

1

Cust Item ID:

Required Date: 16/01/2012 Req'd Qty: 1.00

1

Customer:

Reference:

Approvals: Process Plan: M.L.J Date: 11/12/28 Tooling: _____ Date: _____

Run Start *NR1*

QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Stop *NR2*

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
Draw Nbr	Revision Nbr								
IIN-D407-781	D	*SP*							
100		0.00							
100	DOCUMENT CONTROL								
DC	Memo	0.00							
Document Control	Photocopy bluefile and create labels per PPP D206-781-551KGY CHG001			5 12/01/23				12-1-4	①
110	Pick Kit	0.00							
110									
Packaging	Memo	0.00							
Packaging									SP 12-01-07
120	QC4- 100% Inspect kits for completeness	0.00							
120									
QC	Memo	0.00							
Quality Control				5 12/01/23					ⓧ

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Work Order ID 78089***78089***

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Item ID: D206-781-551KGY

Accept

N900040100Setup Start ***NS1***

Revision ID:

Item Name: Vertical Tunnel-Grey

Stop ***NS2***

Start Date: 28/12/2011 Start Qty: 1.00

1

Cust Item ID:

Required Date: 16/01/2012 Req'd Qty: 1.00

1

Customer:

Reference:

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____

Run Start ***NR1***

QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Stop ***NR2***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
130	Packaging	0.00							
130									
Packaging	Memo	0.00							
Packaging	Identify and pack for shipping as per PPP D206-781-551KGY								
	Location: _____								
	PPP Rev: _____								
140	QC21- Final Inspection - Work Order Release	0.00							
140									
QC	Memo	0.00							
Quality Control									

12/1/23

12/1/23

MF

12-01-23

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Picklist Print

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Page 1

Work Order ID: 78089

78089

Parent Item: D206-781-551KGY

D206-781-551KGY

Parent Item Name: Vertical Tunnel-Grey

Start Date: 28/12/2011

Required Date: 16/01/2012

Start Qty: 1.00

Required Qty: 1.00

Comments: IPP Rev. A New Issue 10/04/21 DL

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
AN525-10R14		Purchased	No			110	Each	105.0000	6	6			
									**				
<div><div>*AN525-10R14*</div><div>Screw</div></div>													
<div><div><div><div><div></div><div>Location</div></div><div>ST346</div></div><div><div><div></div><div>Loc Qty</div></div><div>105</div></div><div><div><div></div><div>Loc Code</div></div><div></div></div></div><div><div><div></div><div>110023</div></div><div>5</div><div></div></div><div><div><div></div><div>115371</div></div><div>100</div><div></div></div></div>													
D3828-1KGY		Manufactured	No			110	Each	0.0000	1	1			
									**				
<div><div>*D3828-1KGY*</div><div>Vertical Tunnel Lower, LH</div></div>													
D3828-2KGY		Manufactured	No			110	Each	0.0000	1	1			
									**				
<div><div>*D3828-2KGY*</div><div>Vertical Tunnel Lower, RH</div></div>													
D3830-1KGY		Manufactured	No			110	Each	0.0000	1	1			
									**				
<div><div>*D3830-1KGY*</div><div>Vertical Tunnel Upper, LH</div></div>													
D3830-2KGY		Manufactured	No			110	Each	0.0000	1	1			
									**				
<div><div>*D3830-2KGY*</div><div>Vertical Tunnel Upper, RH</div></div>													
D3959-041KGY		Manufactured	No			110	Each	0.0000	1	1			
									**				
<div><div>*D3959-041KGY*</div><div>Vertical Tunnel, Aft Center</div></div>													
D3970-1KGY		Manufactured	No			110	Each	0.0000	1	1			
									**				
<div><div>*D3970-1KGY*</div><div>Cover w/ Flashlight Holder</div></div>													

3x.

B78092

B78090

78093

78091

B78092

78093

78094

B78095 12/1/16

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Picklist Print

December-28-11 3:30:23 PM

Work Order ID: 78089

78089

Parent Item: D206-781-551KGY

D206-781-551KGY

Parent Item Name: Vertical Tunnel-Grey

Start Date: 28/12/2011

Required Date: 16/01/2012

Start Qty: 1.00

Required Qty: 1.00

D3989-1 Manufactured No

110

324.0000

3

D3989-1

Seal

**

3

Location

Loc Qty

Loc Code

st417

324

55175

324

110

Each

4,410.000

12

12

MS20426AD3-4

Purchased

No

MS20426AD3-4

RIVET

**

Location

Loc Qty

Loc Code

ST316

4410

104374

1094

110398

3316

110

Each

143.0000

6

6

MS21059L3

Purchased

No

MS21059L3

Nut Plate

**

Location

Loc Qty

Loc Code

ST301

143

118614

43

119546

100

6x

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

5.2 **BELL 206 L3/L4**

5.2.1 D206-781-511/-513 UTILITY KITS

Qty -511	Qty -513	Part Number	Description
X		D206-781-511	UTILITY KIT
	X	D206-781-513	UTILITY KIT W/ADS
1		D206-781-541	CREW CABIN OVERHEAD KIT
	1	D206-781-543	CREW CABIN OVERHEAD KIT W/ADS
1	1	D206-781-545	ROTOR BRAKE PANEL KIT
1	1	D206-781-551	VERTICAL TUNNEL KIT
1		D206-781-561	REAR OVERHEAD KIT
	1	D206-781-563	REAR OVERHEAD KIT W/ADS
1	1	D206-781-571	HAT BIN KIT

5.2.2 D206-781-541/-543/-545/-551/-561/-563/-571 KITS

Qty -541	Qty -543	Qty -545	Qty -551	Qty -561	Qty -563	Qty -571	Part Number	Description
X							D206-781-541	CREW CABIN OVERHEAD KIT
	X						D206-781-543	CREW CABIN OVERHEAD KIT W/ADS
		X					D206-781-545	ROTOR BRAKE PANEL KIT
			X				D206-781-551	VERTICAL TUNNEL KIT
				X			D206-781-561	REAR OVERHEAD KIT
					X		D206-781-563	REAR OVERHEAD KIT W/ADS
						X	D206-781-571	HAT BIN KIT
	1						D3844-041	OVERHEAD PANEL W/ DUCT, LH
	1						D3844-042	OVERHEAD PANEL W/ DUCT, RH
1							D3844-1	OVERHEAD PANEL, LH
1							D3844-2	OVERHEAD PANEL, RH
1	1						D3958-1	PANEL
		1					D3961-1	ROTOR BRAKE PANEL
1	1						D3989-1-360	SEAL
8	8						NAS388-6-8P	SCREW
		4					NAS388-6-12P	SCREW
8	8	4					NAS391B6P	WASHER
		4					MS21059L06	NUTPLATE
		8					MS20426AD3-3	RIVET
			1				D3828-1	VERTICAL TUNNEL, LOWER LH
			1				D3828-2	VERTICAL TUNNEL, LOWER RH
			1				D3830-1	VERTICAL TUNNEL, UPPER LH
			1				D3830-2	VERTICAL TUNNEL, UPPER RH
			1				D3959-041	VERTICAL TUNNEL, AFT CENTER
			1				D3970-1	COVER W/ FLASHLIGHT HOLDER
			1				D3989-1-360	SEAL
			6				AN525-10R14	SCREW
			6				MS21059L3	NUTPLATE
			12				MS20426AD3-4	RIVET
				1	1		D3831-1	REAR OVERHEAD, LH
				1	1		D3831-2	REAR OVERHEAD, RH
				1			D3967-1	REAR OVERHEAD, CENTER
				1	1		D3967-041	REAR OVERHEAD W/ DUCT, CENTER
				1	1		D3962-1	REAR OVERHEAD CORNER, LH
				1	1		D3962-2	REAR OVERHEAD CORNER, RH
				1	1		D3971-1	INSERT

continued next page...

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Revision: A

Date: 10.10.28

...continued

				1	1		D3971-2	INSERT
				2	2		D3800-3-100-1500	HOOK STRIP
				20	20		NAS388-6-8P	SCREW
				4	4		NAS388-6-12P	SCREW
				24	24		NAS391B6P	WASHER
				6	6		MS21059L06	NUTPLATE
				12	12		MS20426AD3-3	RIVET
				4	4		AN525-10R12	SCREW
				4	4		NAS43DD3-68	SPACER
				2			D3963-1	LIGHT COVER
				2			D3963-3	LIGHT COVER
					2		D3964-1	LIGHT COVER W/ DUCTS
					2		D3964-3	LIGHT COVER W/ DUCTS
				16	16		MS21059L06	NUTPLATE
				32	32		MS20426AD3-5	RIVET
				16	16		NAS388-6-12P	SCREW
				16	16		NAS391B6P	WASHER
						1	D3850-1	HAT BIN
						6	D3851-1	DOUBLER
						4	AN525-10R8	SCREW